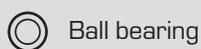
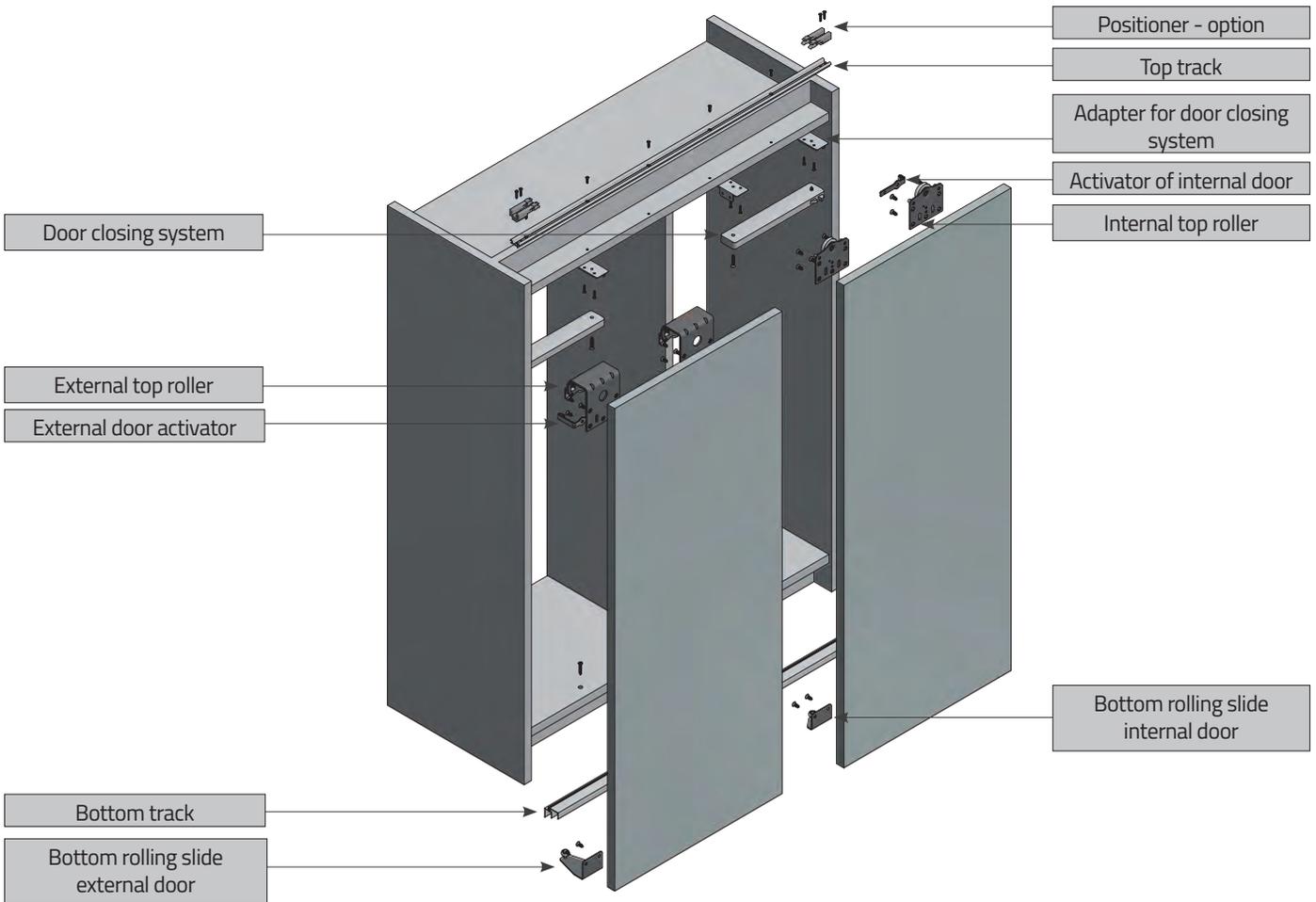
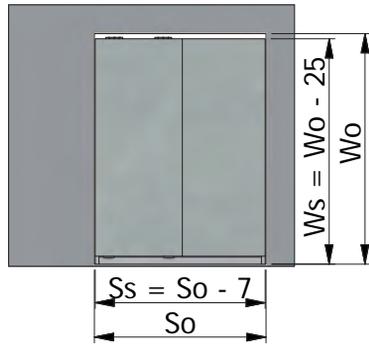


SYSTEM COMPONENTS

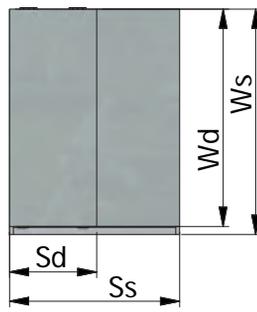


CALCULATIONS

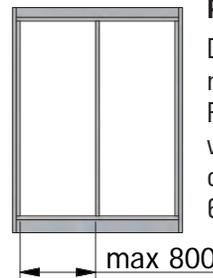
Recess furnishing
(surface-mounted
and recessed doors)



Freestanding wardrobe
(surface-mounted
and recessed doors)



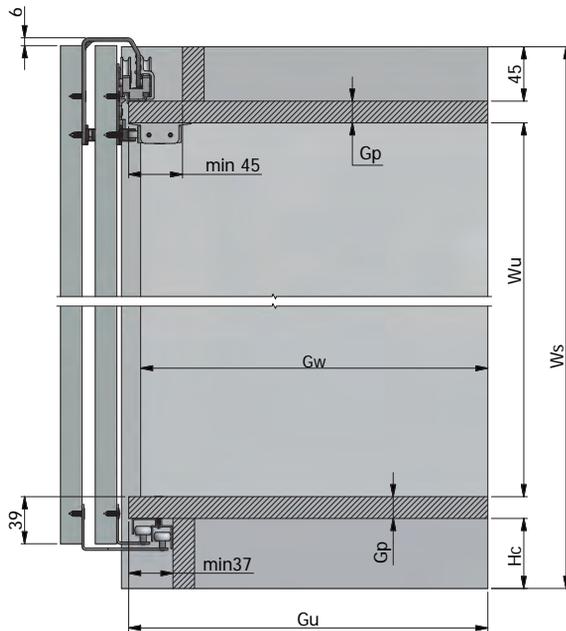
Wardrobe body
(surface-mounted
and recessed doors)



RECOMMENDATIONS

Distance between partitions
max 800mm
For doors over 35kg
we recommend, that the
distance does not exceed
650mm.

Internal construction
(surface-mounted and recessed doors)

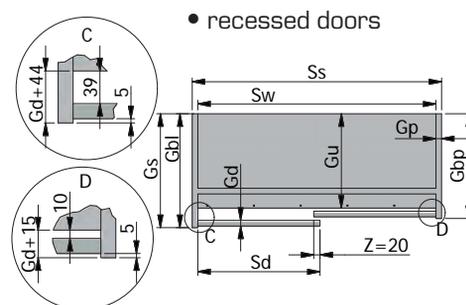
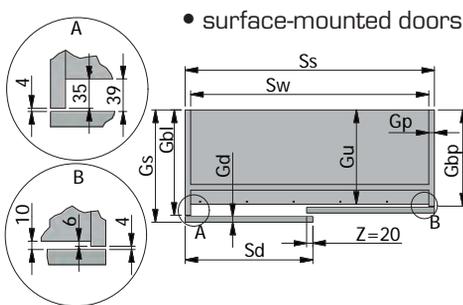


DESIGNATIONS / DANE DO OBLICZEŃ

- Wo - opening height
- So - opening width
- Ws - wardrobe height
- Ss - wardrobe width
- Gs - wardrobe depth
- Gp - thickness of panel used for body construction (16/18mm)
- Gd - door thickness (16-22 mm)
- Hc - crown height (min. 50 mm)
- Z - overlap (minimum overlap 20 mm)
- Wu - usable height (compartment height)
- Sw - internal wardrobe width (usable width)
- Gu - usable wardrobe depth (depth of lower and top crown)
- Gw - compartment depth
- Gbl - left side depth
- Gbp - right side depth
- Sd - door width
- Wd - door height

BODY CALCULATIONS

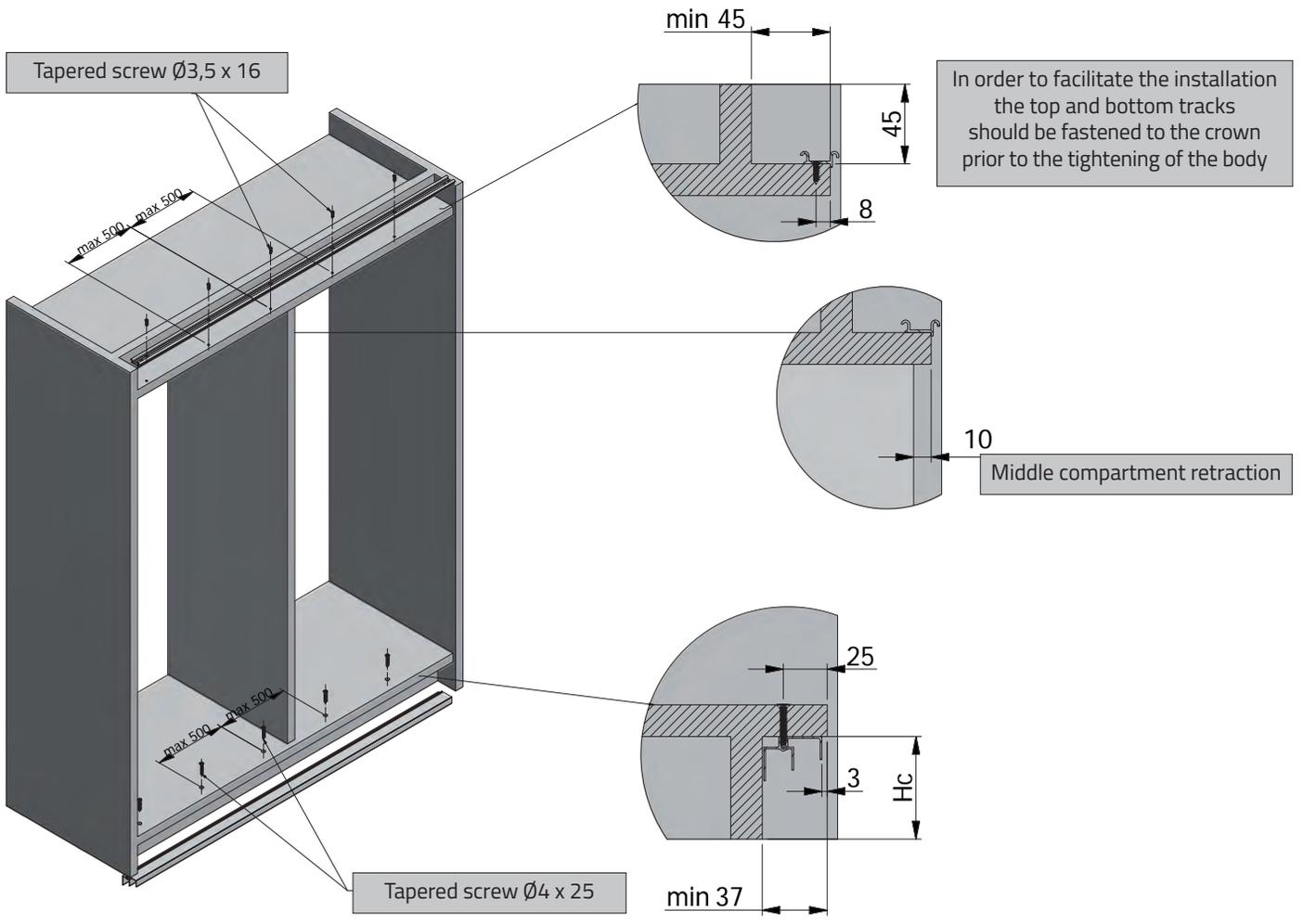
Door arrangement (top view):



Calculation for thickness board Gp = 16 and overlap Z = 20	Calculation for thickness board Gp = 18 and overlap Z = 20	General formula
$Wu = Ws - Hc - 77$	$Wu = Ws - Hc - 81$	$Wu = Ws - Hc - 2 * Gp - 45$
$Sw = Ss - 32$	$Sw = Ss - 36$	$Sw = Ss - 2 * Gp$
$Sw = Ss - 64$	$Sw = Ss - 72$	$Sw = Ss - 4 * Gp$ (additional inner sides)
$Gu = Gs - Gd - 39$	$Gu = Gs - Gd - 39$	$Gu = Gs - Gd - 39$
$Gw = Gu - 10$	$Gw = Gu - 10$	$Gw = Gu - 10$
$Gbl = Gu + 35$	$Gbl = Gu + 35$	$Gbl = Gu + 35$
$Gbp = Gu + 6$	$Gbp = Gu + 6$	$Gbp = Gu + 6$
$Sd = \frac{(Ss + 20)}{2}$	$Sd = \frac{(Ss + 20)}{2}$	$Sd = \frac{(Ss + Z)}{2}$
$Wd = Ws - Hc + 25$	$Wd = Ws - Hc + 23$	$Wd = Ws - Hc - Gp + 41$

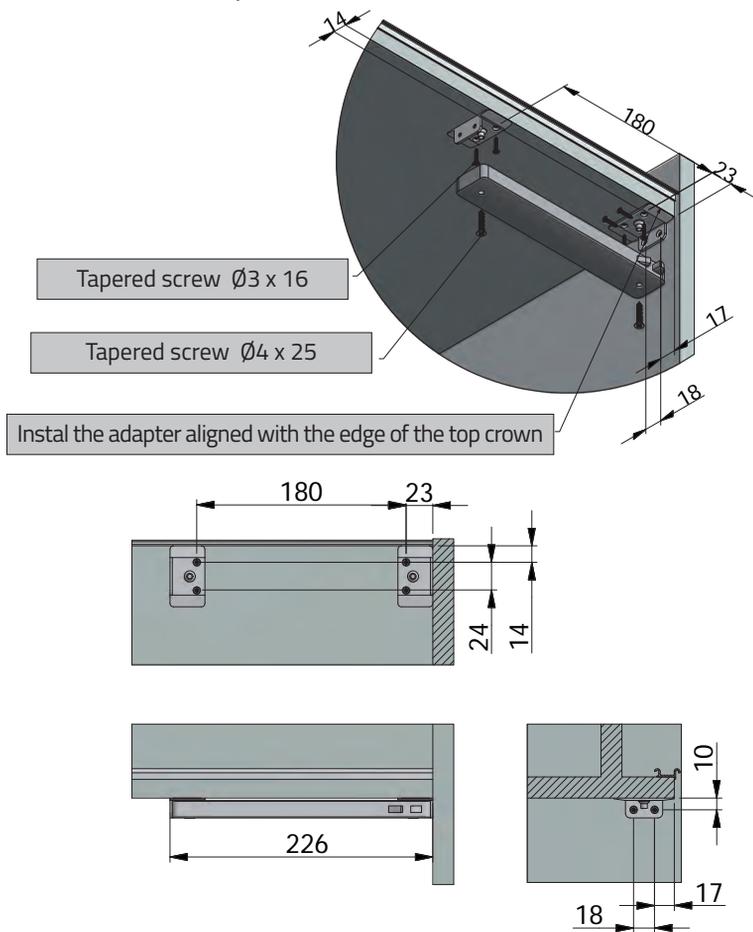
Calculation for thickness board Gp = 16 and overlap Z = 20	Calculation for thickness board Gp = 18 and overlap Z = 20	General formula
$Wu = Ws - Hc - 77$	$Wu = Ws - Hc - 81$	$Wu = Ws - Hc - 2 * Gp - 45$
$Sw = Ss - 32$	$Sw = Ss - 36$	$Sw = Ss - 2 * Gp$
$Sw = Ss - 64$	$Sw = Ss - 72$	$Sw = Ss - 4 * Gp$ (additional inner sides)
$Gu = Gs - Gd - 44$	$Gu = Gs - Gd - 44$	$Gu = Gs - Gd - 44$
$Gw = Gu - 10$	$Gw = Gu - 10$	$Gw = Gu - 10$
$Gbl = Gu + Gd + 44$	$Gbl = Gu + Gd + 44$	$Gbl = Gu + Gd + 44$
$Gbp = Gu + Gd + 15$	$Gbp = Gu + Gd + 15$	$Gbp = Gu + Gd + 15$
$Sd = \frac{(Ss - 12)}{2}$	$Sd = \frac{(Ss - 16)}{2}$	$Sd = \frac{(Ss - 2 * Gp + Z)}{2}$
$Wd = Ws - Hc + 25$	$Wd = Ws - Hc + 23$	$Wd = Ws - Hc - Gp + 41$

INSTALLATION OF TRACKS

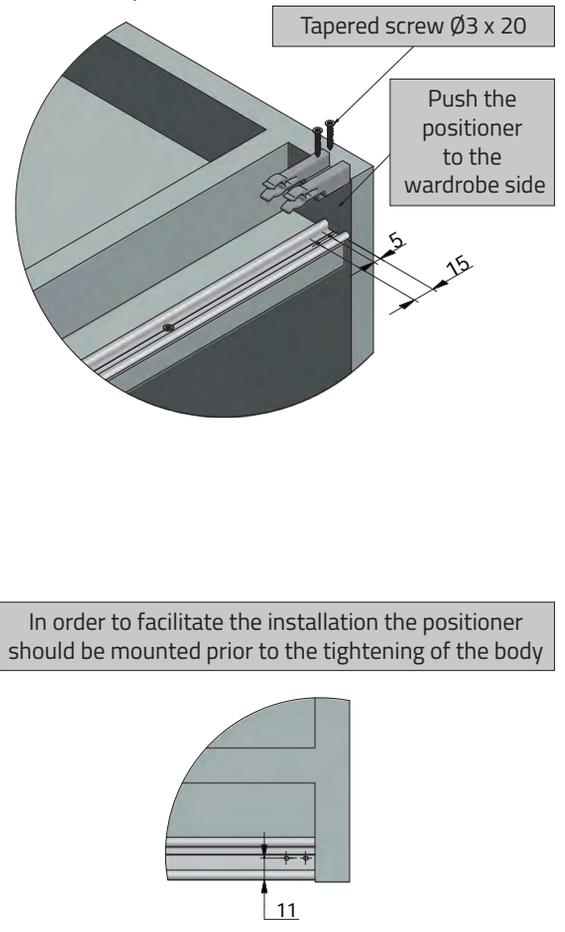


INSTALLATION OF DOOR CLOSING SYSTEM

Installation of Damper



Installation of positioner



MOUNTING DIMENSIONS FOR HARDWARE

* The mounting dimensions, apply to inner and outer doors

A = 40 for recessed door
A = 40 + Gp for surface-mounted door
Gp - thickness of panel used for wardrobe body construction

Tapered screw:
 for panel 16 mm - Ø4 x 13
 for panel 18 mm - Ø4 x 16
 or Euro-screw 6,3 x 16 (make drillings with the diameter of 5 mm and depth of 13 mm in case of Euro-screws)

Surface-mounted door without internal side
 $A = 40 + Gp$

Recessed door without internal side
 $A = 40$

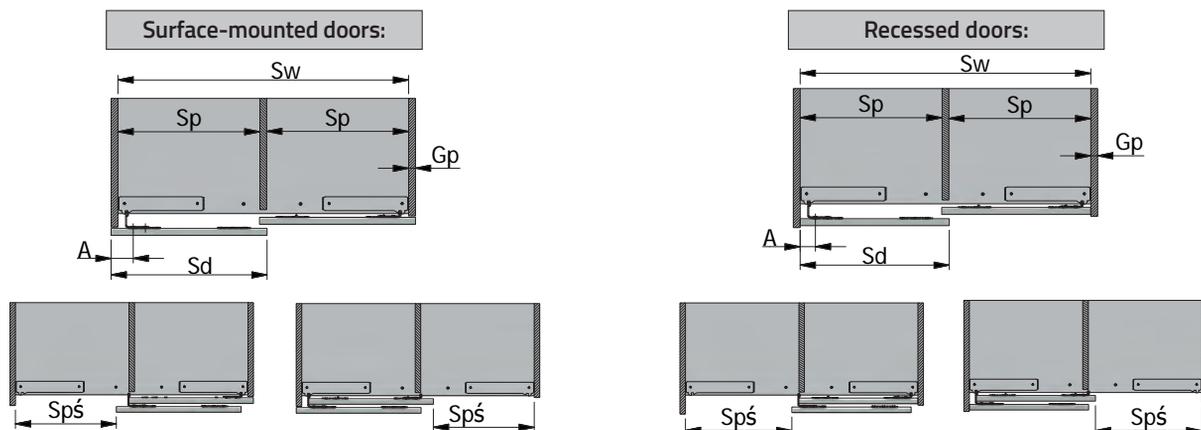
Surface-mounted door with additional internal side for damper installation.
 When mounting the positioner:
 $A = 40 + Gp$

Recessed door with additional internal side for damper installation.
 When mounting the positioner:
 $A = 40$

WIDTH AFTER DOOR OPENING (WITH DAMPER)

DESIGNATIONS / DATA FOR CALCULATIONS

- Sw - internal cabinet width (usable width) - previous calculations
- Gp - board thickness used to build the cabinet body (16/18mm)
- A - dimension based on the roller openings on the doors - previous calculations
- Sd - door width - previous calculations
- Sp - width between spans (usable space)
- Spś - width after door opening

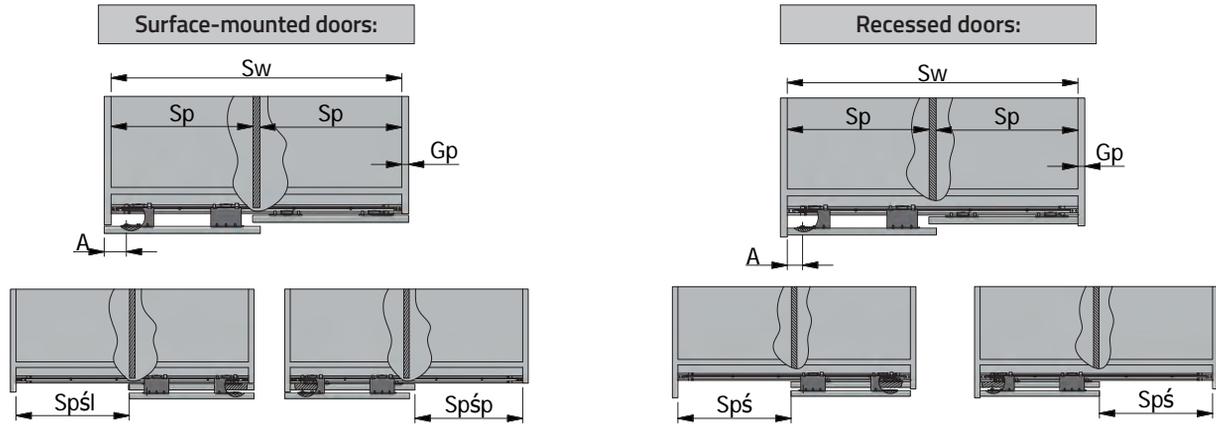


Calculations for board Gp = 16	Calculations for board Gp = 18	General formula
$Sp = \frac{(Sw - 16)}{2}$	$Sp = \frac{(Sw - 18)}{2}$	$Sp = \frac{(Sw - Gp)}{2}$
$Spś = Sw - Sd - A + 34$	$Spś = Sw - Sd - A + 36$	$Spś = Sw - Sd - A + 18 + Gp$

Calculations for board Gp = 16	Calculations for board Gp = 18	General formula
$Sp = \frac{(Sw - 16)}{2}$	$Sp = \frac{(Sw - 18)}{2}$	$Sp = \frac{(Sw - Gp)}{2}$
$Spś = Sw - Sd - A + 18$	$Spś = Sw - Sd - A + 18$	$Spś = Sw - Sd - A + 18$

DESIGNATIONS / DATA FOR CALCULATIONS

- Sw - internal cabinet width (usable width) - previous calculations
- Gp - board thickness used to build the cabinet body (16/18mm)
- A - dimension based on the roller openings on the doors - previous calculations
- Sd - door width - previous calculations
- Sp - width between spans (usable space)
- Spś - width after door opening
- Spśl - width after opening the inner door
- Spśp - width after opening the outer door



Calculations for board Gp = 16	Calculations for board Gp = 18	General formula
$Sp = \frac{(Sw - 16)}{2}$	$Sp = \frac{(Sw - 18)}{2}$	$Sp = \frac{(Sw - Gp)}{2}$
$Spśl = Sw - Sd + 16$	$Spśl = Sw - Sd + 18$	$Spśl = Sw - Sd + Gp$
$Spśp = Sw - Sd - 16$	$Spśp = Sw - Sd - 18$	$Spśp = Sw - Sd - Gp$

Calculations for board Gp = 16	Calculations for board Gp = 18	General formula
$Sp = \frac{(Sw - 16)}{2}$	$Sp = \frac{(Sw - 18)}{2}$	$Sp = \frac{(Sw - Gp)}{2}$
$Spś = Sw - Sd$	$Spś = Sw - Sd$	$Spś = Sw - Sd$

INSTALLATION OF DOOR

